

5608

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APPLICATION

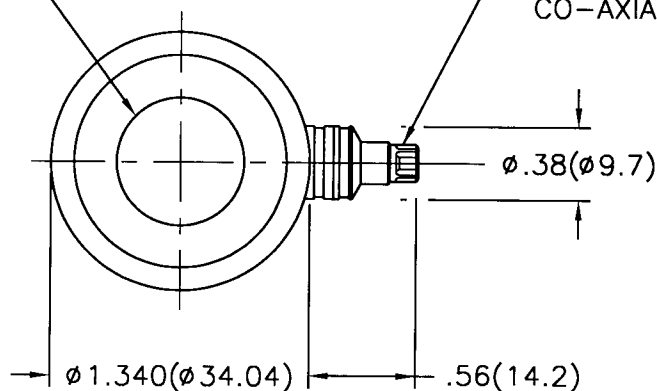
NEXT ASS'Y	USED ON	VAR

REVISIONS

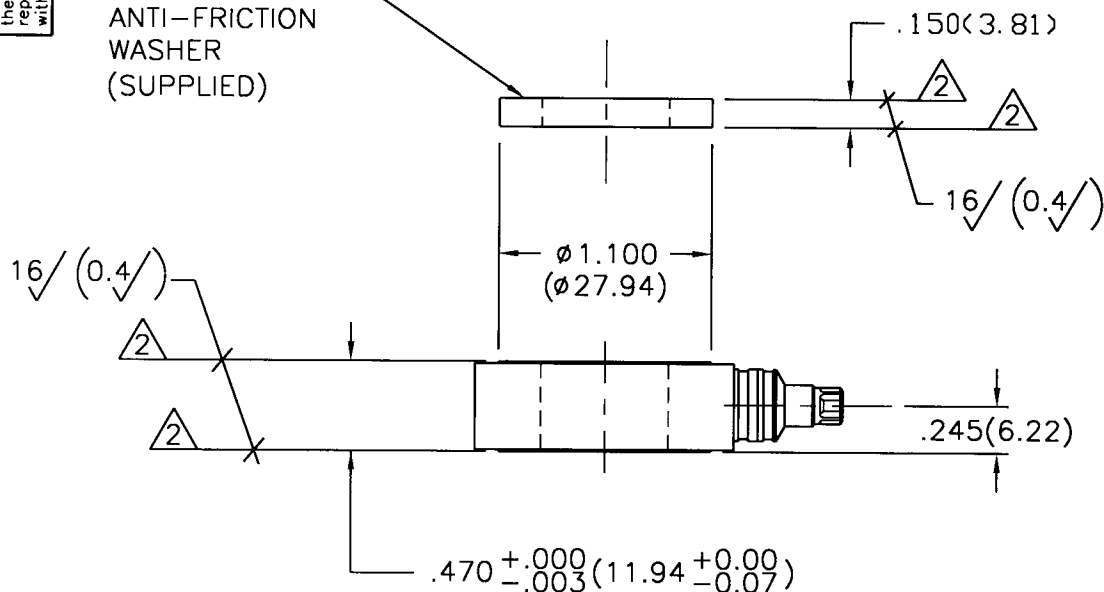
REV	DESCRIPTION	ECN	DATE	APP'D

Ø.660(Ø 16.76)
THRU HOLE

ELECTRICAL CONNECTOR
CO-AXIAL 10-32 UNF-2A



MODEL 082B04
ANTI-FRICTION
WASHER
(SUPPLIED)



THESE SURFACES TO BE FLAT AND PARALLEL TO WITHIN .001(0.03) TIR.

1.) SEE SHEET TWO FOR MOUNTING INSTRUCTIONS.

UNLESS SPECIFIED TOLERANCES

DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESIS)
DECIMALS XX ± .01	DECIMALS XX ± 0.3
XXX ± .005	XXX ± 0.13
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES
FILLETS AND RADII .003 - .005	FILLETS AND RADII (0.07 - 0.13)

DRAWN	1/1/97	MFG	RJA	1/6/97
CHK'D	DM	ENGR	2/8	1/1/97
APP'D	1/1/97	1/1/97	1/1/97	1/1/97

TITLE
INSTALLATION DRAWING
MODEL 204C
FORCE RING

PCB

PIEZOTRONICS, INC.
3425 WALDEN AVE. DEPEW, NEW YORK 14043
PHONE: (716) 684-0001

CODE
IDENT. NO.
52681

DWG. NO.

5608

DD011 REV. A 05/26/95

SCALE: FULL SHEET 1 OF 2

5608

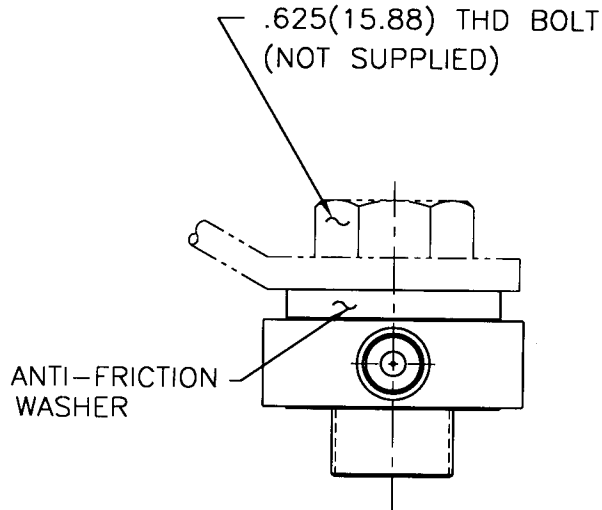
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APPLICATION

NEXT ASS'Y	USED ON	VAR

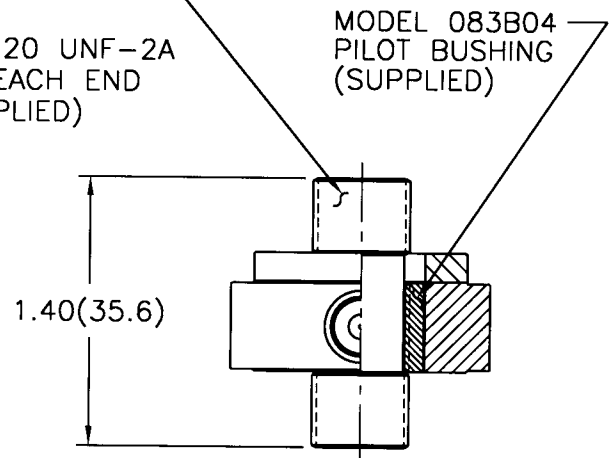
REVISIONS

REV	DESCRIPTION	ECN	DATE	APP'D
	-SEE SHEET ONE-			



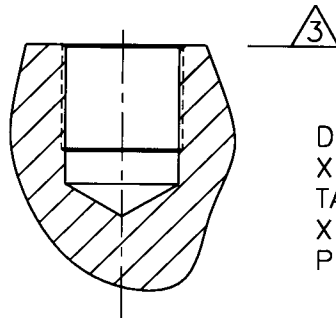
TYP BOLT MOUNTING
INSTALLATION

MODEL 081A14
STUD
1/2-20 UNF-2A
TYP EACH END
(SUPPLIED)

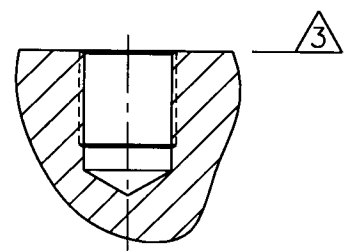


TYP STUD MOUNTING
INSTALLATION

DRILL & TAP $\Delta 4$
AS REQUIRED
FOR .625(15.88)
THD BOLT



DRILL $\phi .453(\phi 11.51)$ $\Delta 4$
X .62(15.8) $\downarrow$
TAP 1/2-20 UNF-2B
X .50(12.7) $\downarrow$
PERFECT THREAD



5.) SEE MANUAL FOR PRELOAD INSTRUCTIONS.

$\Delta 4$ DRILL PERPENDICULAR TO MOUNTING SURFACE TO WITHIN $\pm .001"$.

$\Delta 3$ MOUNTING SURFACE UNDER FORCE RING MUST BE FLAT WITHIN
.001(0.03) TIR WITH A $63\sqrt{1.6}$ FINISH.

UNLESS SPECIFIED TOLERANCES

DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESIS)	DRAWN	PC	DATE	MFG	RTA	1/6/97
DECIMALS XX $\pm .01$	DECIMALS XX ± 0.3	CHK'D	DM	1/6/97	ENGR	SLP	1/6/97
XXX $\pm .005$	XXX ± 0.13	APP'D	WCH	1/16/97	Sales	SLC	1/16/97
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES	TITLE					
FILLETS AND RADII .003 - .005	FILLETS AND RADII (0.07 - 0.13)	INSTALLATION DRAWING					
DD011 REV. A 05/26/95		MODEL 204C					
		FORCE RING					
		CODE IDENT. NO. 52681		DWG. NO. 5608			
		SCALE: FULL		SHEET 2 OF 2			

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