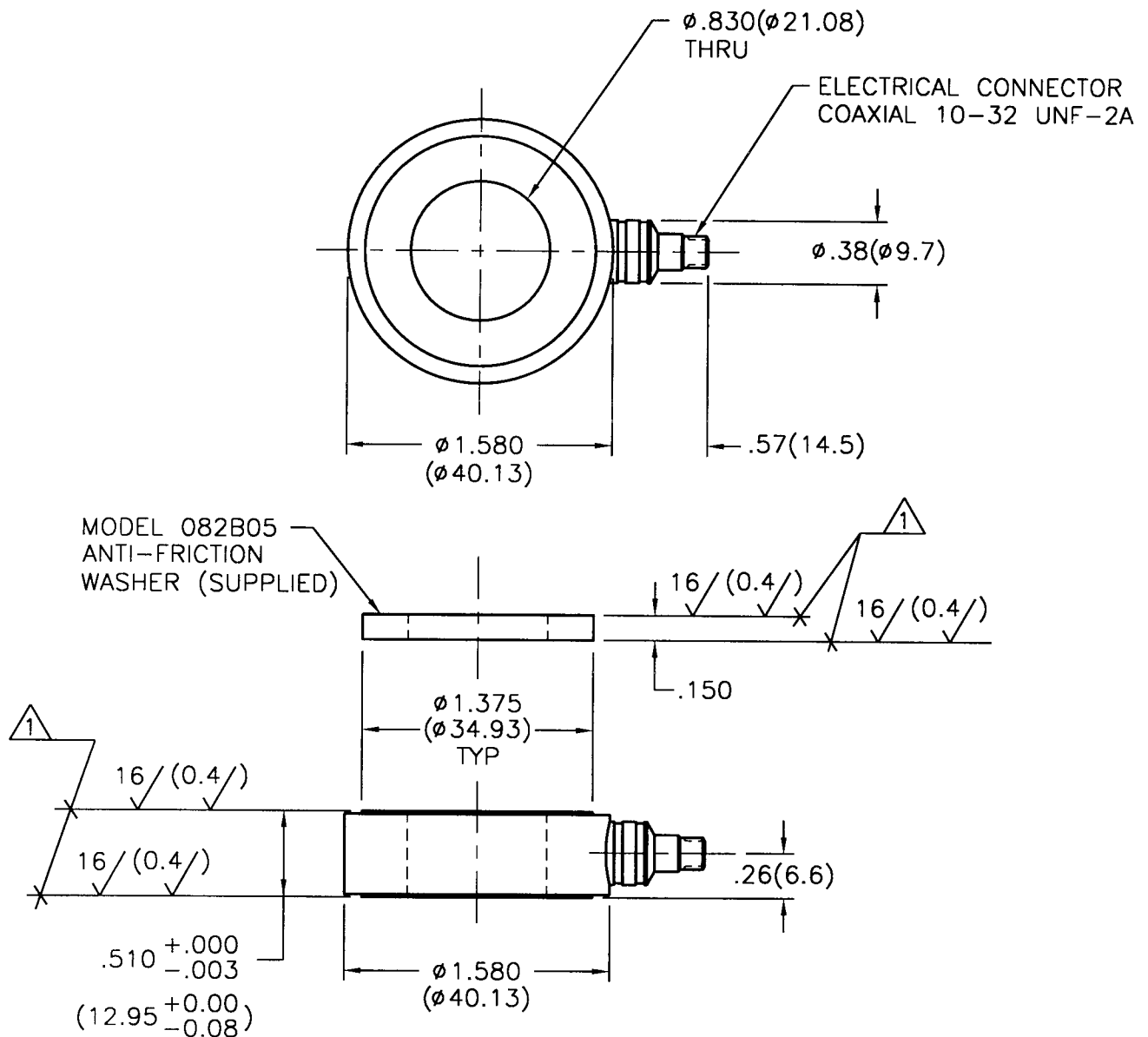


PCB Piezotronics Inc. claims proprietary rights in the information disclosed hereon. Neither it nor any reproduction thereof will be disclosed to others without written consent of PCB Piezotronics Inc.

5600

APPLICATION		
NEXT ASS'Y	USED ON	VAR

REVISIONS				
REV	DESCRIPTION	ECN	DATE	APP'D



3.) SEE SHEET 2 OF 2 FOR MOUNTING HOLE PREPARATION.

2.) SEE MANUAL FOR PRELOAD INSTRUCTIONS.

△ THESE SURFACES FLAT WITHIN .001(0.03) TIR.

UNLESS SPECIFIED TOLERANCES		DRAWN	CHK'D	APP'D	TITLE	PCB PIEZOTRONICS, INC.	
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESES)	12/3/96	1/6/97	1/7/97	INSTALLATION DRAWING	3425 WALDEN AVE. DEPEW, NEW YORK 14043	
DECIMALS XX ±.01	DECIMALS XX ±0.3				MODEL 205C	PHONE: (716) 684-0001	
XXX ±.005	XXX ±0.13				FORCE RING	CODE IDENT. NO. 52681	DWG. NO. 5600
ANGLES ±2 DEGREES	ANGLES ±2 DEGREES					SCALE: FULL	SHEET 1 OF 2
FILLETS AND RADII .003 - .005	FILLETS AND RADII (0.07 - 0.13)						
DD011 REV. A 05/26/95							

5600

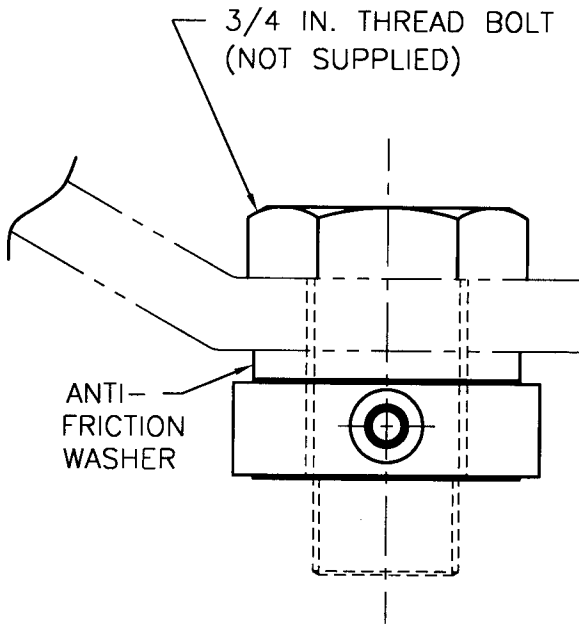
PCB Piezotronics Inc. claims proprietary rights in the information disclosed hereon. Neither it nor any reproduction thereof will be disclosed to others without written consent of PCB Piezotronics Inc.

APPLICATION

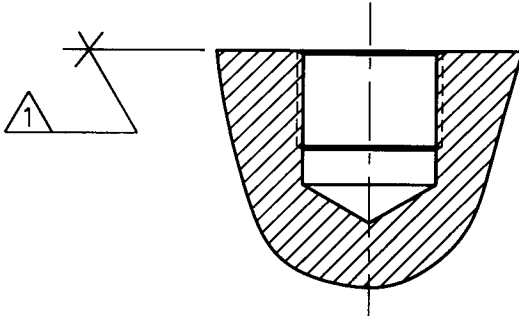
NEXT ASS'Y	USED ON	VAR

REVISIONS

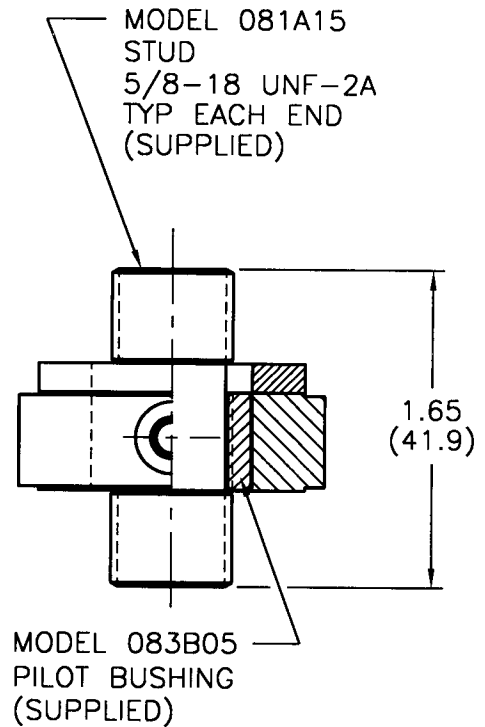
REV	DESCRIPTION	ECN	DATE	APP'D
	- SEE SHEET ONE -			



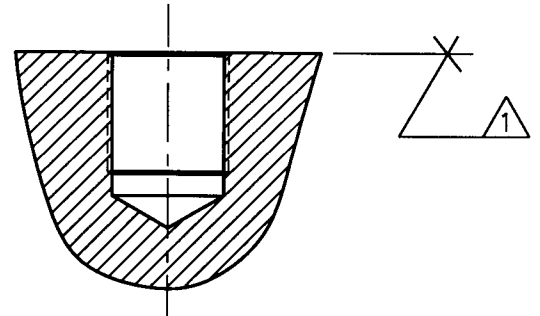
DRILL & TAP AS REQUIRED FOR 3/4 IN. THREAD BOLT $\triangle 2$



TYPICAL BOLT MOUNTING
INSTALLATION



DRILL $\phi .578(\phi 14.68)$ $\triangle 2$
 X .750(19.05) ∇ MIN
 TAP 5/8-18 UNF-2B
 X .625(15.88) ∇ MIN PERF THD



TYPICAL STUD MOUNTING
INSTALLATION

$\triangle 2$ DRILL PERPENDICULAR TO MOUNTING SURFACE TO WITHIN $\pm 1^\circ$.

$\triangle 1$ MOUNTING SURFACE UNDER FORCE RING MUST BE FLAT WITHIN .001(0.03) TIR WITH A MINIMUM $63/(1.6/)$.

UNLESS SPECIFIED TOLERANCES

DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESIS)
DECIMALS XX $\pm .01$ XXX $\pm .005$	DECIMALS XX ± 0.3 XXX ± 0.13
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES
FILLETS AND RADII .003 - .005	FILLETS AND RADII (0.07 - 0.13)

DRAWN	JC	12/30/96	MFG	RJD	1/7/97
CHK'D	DM	1/6/97	ENGR	SP	1/6/97
APP'D	RJC	1/14/97	Specs	SPC	1/2/97

TITLE
 INSTALLATION DRAWING
 MODEL 205C
 FORCE RING

PCB

PIEZOTRONICS, INC.
 3425 WALDEN AVE. DEPEW, NEW YORK 14043
 PHONE: (716) 684-0001

CODE
 IDENT. NO.
 52681

DWG. NO.

5600

SCALE: FULL

SHEET 2 OF 2

DD011 REV. A 05/26/95